
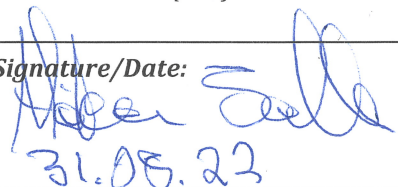
	Manufacturing procedure conformity record (MPCR) ISO 17782				MPCR. No.:	1
					Rev. No.:	0
Manufacturer name/address/ Web page:	Breitenfeld Edelstahl AG Breitenfeldstraße 22, 8662 Sankt Barbara im Müritzal, Austria www.breitenfeld.at					
Reference standard	ISO 17782 03-2019					
Material designation and MDS No.:	ASTM A479, UNS S31803, UNS S32205, MDS D47 Rev.6					
Manufacturing Procedure Summary doc. No.:	MPS-01/22	Rev. No.: 0				
Products and manufacturing process(es):	Forging by press and hammer					
Mandatory conditions and sub- contractors:	Forging by press and hammer					
Other information:	Qualified heat treatment furnace no.9					
Qualification expires:	Expiry August 2027					
Tested and qualified thickness and mass						
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece mass kg	Qualified mass kg	
	K53334/01	163mm	163mm	400	All	
	K53334/02	315mm	300mm	1275	All	
Qualification/acceptance signatures						
Manufacturer:	Prepared by/Date: Prepared by/Date: L. Möstl / 31.08.2022	Checked by/Date: Checked by/Date: W. Spreitzhofer / 31.08.2022				
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials. This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.						
Qualifying Company (company name/address):			Signature/Date:			
 NORSOK M-650			 31.08.22			